

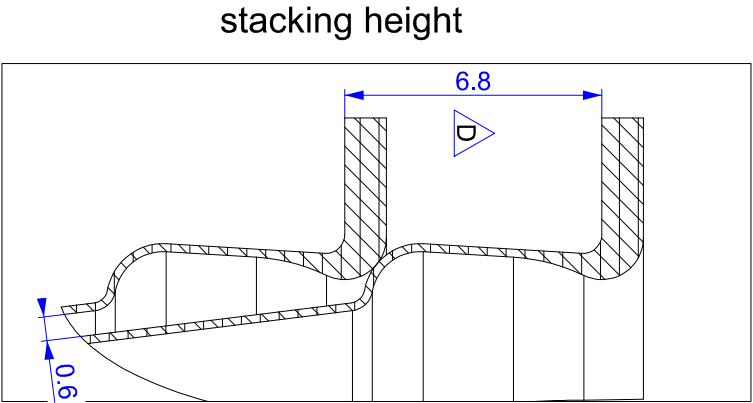
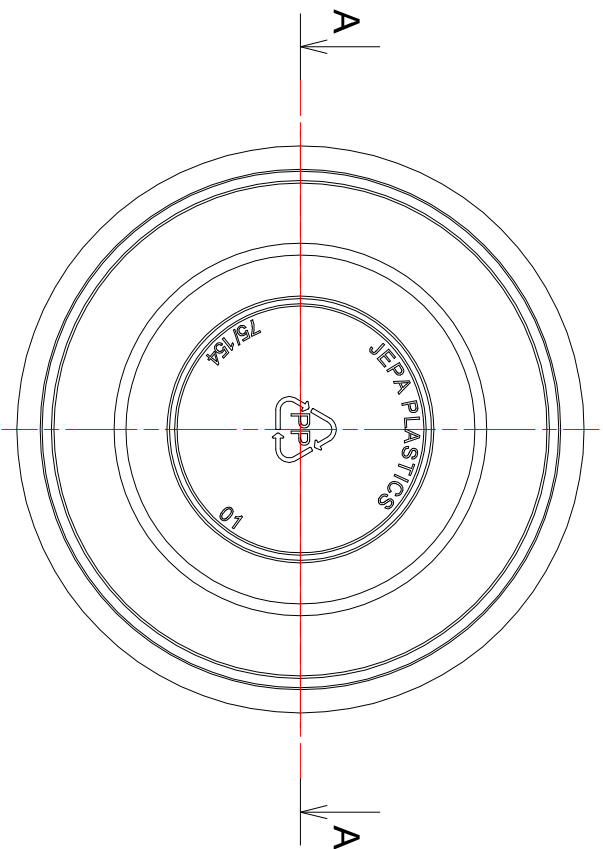
Artikelmaße berechnet mit: /
Product dimensions calculated with:
Gewicht / weight: 5.7g
Randvollvolumen / brimful volume: 190.6ml
Foliendicke / sheet thickness: 1.4mm
Material / material: PP

Werkzeugmaße berechnet mit: /
Tooling dimensions calculated with:
Schwund Durchmesser / shrinkage diameter: 1.85%
Schwund Höhe / shrinkage height: 1%

Artikelmaße und Formtreue
(z.B. Artikelboden und Artikelrand)
sind abhängig von Bedingungen wie:

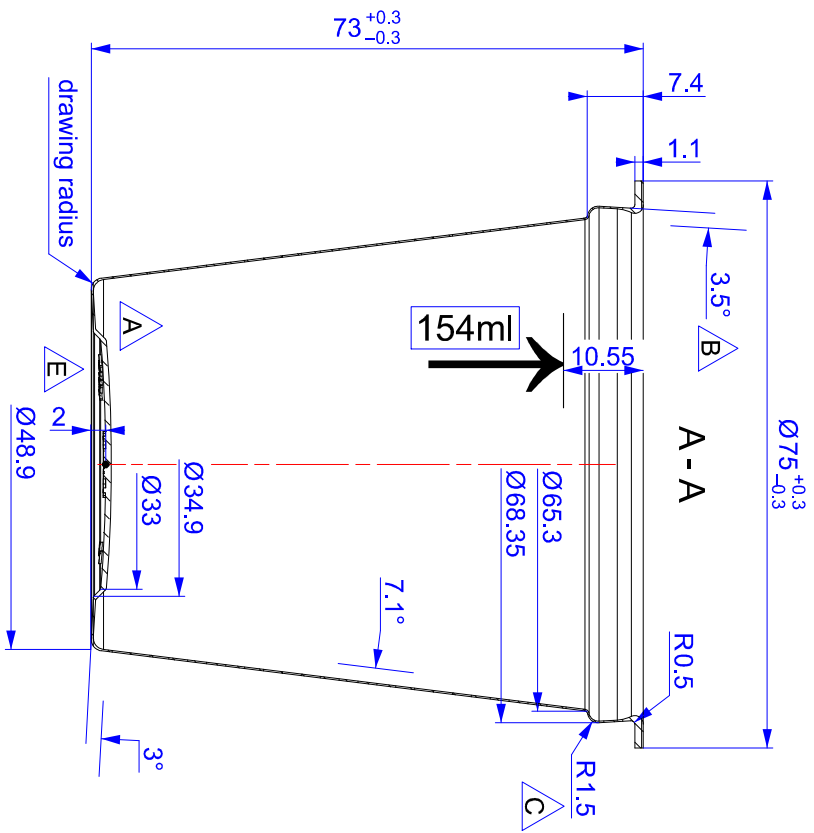
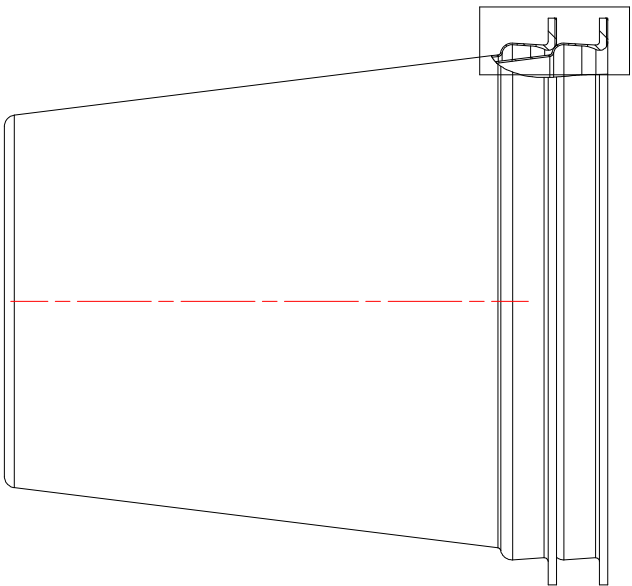
Product dimensions and shape accuracy
(e.g. flange and bottom surface of product)
refer to conditions like:

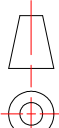


- Foliendicke / sheet thickness
- Materialverteilung / material distribution
- Materialeigenschaften / material properties
- Prozesseinstellung / process setting
- Materialschwund / material shrinkage



B 5:1

Stack



| project | | | | | surface finish | | | scale | 1:1 (5:1) | | |
|---|-----------------------------------|------------|-----------|-------|---|------------|--|------------------|-----------|-----------------------------|--|
|  | | | | | | | | material | PP | | |
| | | | | | date | name | | part description | | | |
| | | | | | design | 23.07.2021 | | Kuźmiński | | | |
| | | | | | drawn | 23.07.2021 | | Najduch | | | |
| | | | | | appro. | | | | | | |
| E | Dimension changed (was 3) | 15.11.2021 | Kuźmiński | | | | | | | | |
| D | Stacking height corrected (was 7) | 26.10.2021 | Kuźmiński | | | | | | | | |
| C | Radius changed (was 2,2) | 26.10.2021 | Kuźmiński | | | | | | | | |
| B | Angle changed (was 2,7) | 26.10.2021 | Kuźmiński | | | | | | | | |
| A | Bottom shape changed | 26.10.2021 | Kuźmiński | | | | | | | | |
| vers. | description | date | name | orig. | | | | | | | |
|  | | | | |  | | | | | drawing no. | |
| | | | | | | | | | | 441.21.180.007.10.000.2-3.0 | |
| | | | | | | | | | | sheet no. | |
| | | | | | | | | | | of -sh. | |